



## Watercare Services Limited

Huia Replacement Water Treatment Plant Consenting Phase Site Layout Development Report

May 2019

GHD | Report for Watercare Services Limited - Huia Replacement Water Treatment Plant , 51/33575/05 | i

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# 1. Introduction

#### 1.1 Background

The existing Huia Water Treatment Plant (WTP) was constructed in 1929 and upgraded in the 1940s and again in the mid-2000s and is now nearing the end of its operational life. In 2008 Watercare Services Limited (Watercare) identified that the existing Huia WTP needed to be replaced.

Alternative locations to construct a replacement WTP were considered and evaluated through a comprehensive site alternatives assessment. In May 2017 the Watercare Board adopted the Manuka Road option as the preferred site for the development of the replacement WTP. This option is located in close proximity to the existing Huia WTP, on the corner of Manuka Road and Woodlands Park Road on land owned by Watercare and designated for Water Supply Purposes. A new reservoir is proposed to be located on designated land also owned by Watercare directly across from the existing Huia WTP on the northern side of Woodlands Park Road, with future reservoir(s) located on the to-be-demolished Huia WTP site.

The Watercare Board's resolution included the direction to avoid wherever possible significant trees and significant ecological effects. In light of this direction, and taking into account the sensitivity of the receiving environment and the policy framework of the Auckland Unitary Plan - Operative in Part (AUP), a detailed consideration of on-site alternatives has been undertaken to determine the most appropriate footprint for the proposed replacement WTP and reservoirs.

#### 1.2 Overview of methodology

A team of Project specialists has been appointed by Watercare to assess onsite alternatives and to subsequently prepare the resource consent application and Outline Plan of Works to authorise the construction and operation of the proposed infrastructure. The team of specialists includes:

- GHD Water treatment process and civil engineering;
- Tonkin & Taylor Ltd Planners;
- Boffa Miskell Landscape architects, terrestrial and freshwater ecologists;
- Alta Construction contractors;
- Marshall Day Ltd Noise and vibration specialists;
- Beca Transport engineers and reservoir development; and
- Watercare Operations team.

The Project team specialists above undertook detailed site investigations to identify technical and environmental constraints, and to determine the most appropriate footprint for the proposed replacement WTP and reservoirs taking these constraints into account. The on-site alternatives assessment also needed to factor in the requirements of a water treatment plant, both in terms of the necessary components, their sizing and layout on site, as well as broader operational and health and safety requirements, and construction-related requirements.

GHD's input into this site layout development phase has been to modify the original site layouts to best reflect the new information established at this stage as part of the specialist assessments completed by others.

#### 1.3 **Purpose of this report**

The purpose of this report is to document the iterative development of the WTP and reservoir site layouts at the preferred Manuka Road site undertaken as part of the onsite alternatives assessment. This is based on further design work which takes into account various opportunities and site constraints which were identified by the Project team specialists, including:

- Topography;
- Landscape and visual effects and associated mitigation;
- A detailed assessment and mapping of ecological values and ecological integrity across the site so that development could, as far as practicable, be directed away from the higher value areas and centred on the lower value areas within the site;
- Constructability requirements and constraints;
- Traffic and access considerations; and
- Additional Watercare operational requirements identified at this stage

#### **1.4 Scope and limitations**

This report: has been prepared by GHD for Watercare Services Limited and may only be used and relied on by Watercare Services Limited for the purpose agreed between GHD and the Watercare Services Limited.

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The services undertaken by GHD in connection with preparing this report were limited to those specifically detailed in the report and are subject to the scope limitations set out in the report.

The opinions, conclusions and any recommendations in this report are based on conditions encountered and information reviewed at the date of preparation of the report. GHD has no responsibility or obligation to update this report to account for events or changes occurring subsequent to the date that the report was prepared.

GHD has prepared this report on the basis of information provided by Watercare Services Limited and others who provided information to GHD (including Government authorities), which GHD has not independently verified or checked beyond the agreed scope of work. GHD does not accept liability in connection with such unverified information, including errors and omissions in the report which were caused by errors or omissions in that information.

# 2. Process basis of design and layout

The following section identifies key elements that relates to process design sizing, equipment unit sizing and the spatial relationships of the various water process units.

#### 2.1 Watercare Basis of Design Framework

As part of the initial asset planning phase, Watercare determined that traditional treatment processes used in the existing plant should be replaced by advanced processes more appropriate for the treatment of water now received from the western dams. Watercare subsequently developed a conceptual gravity water treatment process and associated WTP layout. The basis behind the gravity water supply treatment process is set out in Watercare Huia WTP Replacement – Basis of Design Framework Rev 14, 2018 (BODF). The Huia WTP Master Plan (Hunter Water, March 2010) influenced the development of the BODF.

The starting point for the site layout is therefore the BODF that stipulates Watercare's requirements of the new infrastructure, and the pre-concept site layout developed by MWH. The water treatment process was determined on the basis of pilot trials of various water treatment processes undertaken during 2013 - 2015 to identify the most suitable treatment process to treat water from the western dams (Huia Pilot Plant Trial Stage 2 Draft Report Rev A, Hunter H<sub>2</sub>0, February 2016)('Pilot Report').

The original WTP and reservoir layout for the Manuka Road site option based on the BODF is shown in Figure 1below. Further drawings are presented in Appendix A. This layout was developed for the site alternatives short list assessment and reflects the BODF and MWH preconcept site layout. It was developed prior to the current understanding of the site environmental constraints and the Watercare Board direction to "avoiding wherever possible significant trees and significant ecological effects", as such represents a technical and operational layout.



Figure 1 Manuka Road Overall Site Plan

#### 2.2 Process design sizing and equipment unit sizing

The key process units for the replacement Huia WTP were nominally sized in the *WTP Site Selection Study Shortlist Site Development Report* (September 2016, GHD). The process design sizing and equipment unit sizing adopted generally complies with Watercare's BODF. Drawings of the main process units are presented in Appendix B. The summary of the key process units and associated sizing is outlined in Table 1 below.

Parameter	BODF Design Criteria	Comments	Key opportunities / constraints
PRIMARY FLO	W		
Design Inflow	154 MLD (140 MLD raw water inflow/production)	Includes recycle flows	
Delay Tanks	Two trains x 100% each 2.5 minutes @ N-1 5 minutes @ N	BODF Pilot Report: 2 minutes	Integrated into Dissolved Air Floatation (DAF) structure. Sizing is a volumetric function of plant capacity and required retention time.
Flocculation	8 No. trains 2 stages 15 minutes total @ N	Pilot Report 7.5 min	Integrated into DAF structure. Sizing is a volumetric function of plant capacity and required retention time.
DAF	8 No. trains 10 m/h rate @ N 11.4 m/h @ N-1	Pilot Report ≤ 12 m/h	Mechanical items requiring access for operation and maintenance activities. Sizing is a volumetric function of plant capacity and required rise rate.
Ozone Contact	2 No 15 minutes HRT @ N	Pilot Report 15 minutes Long contact not required and increases risk of bromate formation (Pilot)	Integrated into Biologically Activate Carbon (BAC) Filter structure. Sizing is a volumetric function of plant capacity and required retention time.
BAC Filters	14 No. 6 m/h rate @ N-1 15 min EBCT @ N-1	Pilot Report < 9.5 m/h Pilot Report > 15 minutes	Mechanical items and filter media material requiring access for operation and maintenance activities i.e. filter media replacement. Sizing is a volumetric function of plant capacity and required bed contact time.
Chlorine Contact	2 No. tanks 30 minutes @ 0.6 baffle factor at 75% flow and N-1	BODF More conservative 0.6 factor (MWH) used in lieu of 0.7	20 minute contact time permissible following approval from WSLs Drinking Water Assessor (DWA). Tank elevation required for gravity flow into storage reservoirs. Sizing is a volumetric function of plant capacity and required contact time.

#### Table 1 Key Process Design Criteria as set out in Watercare's BODF

Parameter	BODF Design Criteria	Comments	Key opportunities / constraints
Treated Water Tanks	2 No. tanks 15 minutes @ 75% flow @ N-1	BODF	Tank elevation required for gravity flow into storage reservoirs.
<b>RESIDUALS H</b>	ANDLING		
De-aeration Tanks	2 No. tanks 4 hours per tank	BODF	Integrated into DAF structure
BAC Up wash Tanks	2 No. tanks 1.5 washes per tank 3 washes total	BODF Equivalent to 75% criteria	Located underneath BAC Filters
Washout Balance Tank	2 No. tanks 1.5 washes per tank 3 Washes total	BODF Equivalent to 75% criteria	Located to fully drain filters by gravity flow
Filter-to- Waste Tanks	2 No. tanks 1.5 wastes per tank	BODF Equivalent to 75% criteria	Located underneath BAC Filters
Washout Thickeners	2 No. 75% design flow @ N-1	BODF	Sizing is a volumetric function of flow rate.
Supernatant Return Tanks	2 No. tanks 2 hours per tank		Sizing is a volumetric function of storage capacity required.
Sludge Thickener Feed Tanks	2 No. tanks 4 hours per tank		Sizing is a volumetric function of storage capacity required.
Sludge Thickeners	2 No. 6000 kg/d 1.2 kg/m2.h @ 75% load @ N-1	MWH pre-concept site layout	Sizing is a volumetric function of flow rate.
Sludge Balance Tanks	2 No. tanks 100% Capacity @ N-1	Sized to suit operation during weekday working hours only	Sizing is a volumetric function of storage capacity required.
Sludge Dewatering Presses	2 No. minimum Minimum 30% w/w product	Sized to suit operation during working hours only	Requires vehicle access for sludge removal
On-site Attenuation Storage	-	2 hours @ 140 MLD = 12 ML	New raw water pipeline permits inlet control. On-site attenuation storage can be accommodated within existing lagoon.
NON-PROCES	S BUILDINGS		
Admin Building and Car parking	Fifteen (15) permanent staff, ten (10) transient staff	BODF	Car parking proposed located underneath admin building. To be located at entrance of site for H&S purposes to provide control of visitors to site.
Chemical Storage and Dosing	Lime, Alum, Polyelectrolyte, Chlorine Gas, HFA, Carbon Dioxide Gas	BODF	Spatially unconstrained. Chemical deliveries required to be carried out within bunded areas. Rationalised for shared delivery bund.

Parameter	BODF Design Criteria	Comments	Key opportunities / constraints
Electrical	5 Mega Volt- Ampere (MVA) Load 100% generator back-up	BODF	Not spatially constrained

#### 2.3 Spatial Relationship Considerations

As part of the onsite alternatives assessment, consideration was given to the spatial relationship between individual water treatment units, the size of process units and equipment and the required distance between the various components.

The onsite alternatives assessment was carried out within the context of Watercare's site principle of only pumping the main flows once (i.e. raw water pump station, then gravity flow through to the storage reservoirs). This principal eliminates on-site re-pumping, providing operational benefits by minimising mechanical equipment maintenance with the added benefit of not requiring additional space associated with relift pump stations.

Where practicable, the size of the proposed infrastructure or distance between the units was reduced and/or the WTP configuration was amended to minimise the overall WTP footprint and in particular to avoid the higher valued ecological areas within the site.

A summary of the key spatial relationships and considerations used to develop the preferred WTP layout and the changes made to refine the layout are set out below:

- Gravity flow (main process units) flow between the major process units (DAF, BAC/Ozone, Chlorine Contact Tank (CCT)) is arranged in descending levels to provide gravity flow between the units. To assist this, distances between the units were minimised to, in turn minimise pipework lengths between the units and minimise the overall WTP footprint. Therefore the DAF, BAC/Ozone and CCT were laid out on the site first.
- Gravity flow (supplementary process units) where possible, flow to supplementary
  process units (Washout Balance Tank, Washwater Thickeners, Sludge Thickeners,
  Sludge Balance Tank, Filter Press, Supernatant Tank) are arranged to provide gravity
  flow from main process units. This is not possible in all instances due to site constraints,
  but it is preferable to pump the comparatively smaller volumes of waste flows than main
  process flows. Given the general North/Northeast to South/Southwest fall on the site,
  these units tended to be best located towards the South of the site to enable this.
- Administration Building Watercare Operations expressed a strong preference for the Administration Building to be located at the entry to site for security, and health and safety reasons. To reduce footprint, the administration building changed from a ground floor standalone building to being constructed on top of onsite car parks.
- Chemical facility the chemical facility requires tanker delivery of chemicals for water treatment purposes. Tanker deliveries require a dedicated spill area during chemical delivery to provide containment of minor and major spills during the chemical delivery process. For space efficiency, the chemical storage and delivery bay are integrated into a combined chemical facility.
- Chlorine facility not spatially constrained, but the preference is to locate the facility away from site boundaries adjacent to residential properties. B-train vehicle access is required for chemical deliveries.

- Chlorine contact tanks the last treatment process before water leaves the site, must be located at a lower elevation than the BAC Filters. Chlorine contact time reduced from 30 min to 20 min reducing the size of the chlorine contact tanks minimising the extent of the WTP footprint within higher value areas.
- Electrical compound no particular spatial constraints. Preferable to locate centrally if possible.
- Raw water pump station no particular spatial constraints. Preferable to locate near DAF.
- Access all of the various process units require vehicle access to at least one side to enable operations or maintenance activities. Where vehicle access cannot be provided then pedestrian access should be provided at a minimum i.e. to erect scaffolding etc. The filter press requires trucks to back into the facility to remove bins or similar. The chemical facility requires B-train or similar access for chemical deliveries. Watercare have a strong preference that the main process units (DAF, Ozone, BAC, Chlorine Contact) have full vehicle access around the structures i.e. to permit crane access for when mechanical equipment needs replacing.

Personnel parking is also required for site operational and maintenance staff, and contractors.

# 3. Site layout development

The original WTP and reservoir layout developed based on Watercare's BODF (illustrated in Figure 1 above) provided the starting point for the iterative development of the site layout. As noted above, following detailed site investigations and assessments prepared by the wider team project specialists, the original WTP and reservoir layout has been through an iterative design process. The objective of this process has been to determine the minimum footprint necessary to meet the technical and operational requirements of a WTP whilst seeking to avoid as far as practicable, and otherwise minimise, adverse effects on the environment.

#### 3.1 Additional Constraints and Requirements

The following sections summarise the key environmental and engineering constraints and requirements considered as part of the on-site alternatives assessment to develop the preferred WTP and reservoir layout.

#### 3.1.1 Significant Ecological Area (SEA)

The proposed Manuka Road site is almost completely covered in native vegetation most of which is identified as a Significant Ecological Area (SEA) overlay under the AUP.

The Project Team Planners advised that it is critical the WTP footprint is minimised as far as practicable to reduce vegetation removal requirements. Key aspects of design incorporated into the layouts to minimise the proposed WTP and reservoir footprints include:

- No vacant areas for future upgrades in capacity.
- Elimination of batter slopes or other retaining structures with a large footprint.
- Roads are the minimum size required to accommodate a design vehicle type.
- No provision for additional ancillary facilities and structures e.g. stormwater treatment areas. These must be contained within the footprint.
- Water treatment process units were reduced in size where practicable.
- Administration building constructed on top of onsite car parks.
- No provision for off spec and/or overflow discharges to be managed on site. Discharges are to be managed within existing Huia WTP lagoon.

#### 3.1.2 Landscape Buffer

To minimise potential landscape and visual effects, the Project Team landscape architects recommended retaining a minimum 10 m wide landscape buffer around the perimeter of the WTP and reservoir property parcels. The proposed replacement WTP and reservoir footprints preserve a landscape buffer of this order.

#### 3.1.3 Topography

The reservoir and WTP sites have varying topography that poses both constructability constraints and opportunities that were taken into account during the development of the preferred WTP and reservoir layout.

#### **Treatment Plant Site**

The proposed replacement WTP site topography and associated constructability constraints / opportunities are summarised below:

- Mild slope towards the centre of the site from the West/Northwest. Locating the majority
  of the WTP footprint within this area is most favourable from a constructability
  perspective.
- Steep slopes towards the centre of the site from the East/Northeast. These are unfavourable from a constructability perspective, and would require retaining and earthworks to form suitable construction areas.
- Moderate slopes from the centre of the site to the South/Southeast and Southwest. These areas are suitable from a constructability perspective, but are less favourable compared to the milder slopes elsewhere on site.

By avoiding the steeper slopes on the site, risks associated with manoeuvring earth working machinery are minimised while establishing the treatment plant "platform". Additionally by avoiding steeper areas of the site, heights/volumes of retaining (cut/fill) is also reduced which subsequently results in fewer traffic movements.

#### **Reservoir Site**

The proposed reservoir site topography and associated constructability constraints/opportunities are summarised below:

- Steep escarpment to the north which could present significant challenges with respect of surcharging underground structures, risk of destabilisation during construction, risk of rock falls.
- Steep "knolls" on the east and west of the reservoir site which would require significant earthworks to remove and could present difficulties for construction if not removed in entirety i.e. cutting through the middle of a knoll would result in a tall, small mass requiring retaining. The proposed reservoir layout (since further developed by others) avoids and does not impact the western knoll (located within the high value ecological area).

These constraints are broadly identified in the constructability constraints map below, with orange representing areas of poor constructability, and yellow areas of medium constructability.



Figure 2 Topography Constraints Map

#### 3.1.4 Traffic

Traffic constraints/requirements were identified and provided for as part of the onsite alternatives assessment. Refer to the *Huia WTP Transport Assessment, Beca, May 2019* for traffic considerations for the proposed sites.

#### 3.1.5 Watercare Requirements

#### **Raw Water Pump Station**

The wider replacement WTP project includes a number of supporting infrastructure projects to be undertaken by Watercare. In this regard, it has been established by Watercare that, at this stage, the most practicable location for a new raw water pump station (required to pump water from the raw water supply network up and into the treatment plant) is at the replacement WTP site.

This requirement is reflected in the updated Watercare BODF.

#### **General Health and Safety Considerations**

The following general health and safety considerations were considered as part of the development of the layout of the WTP. It is noted that formal health and safety assessments will be required as part of developing the plant layout in the following stages. Key considerations of the analysis so far were:

- Vehicle traffic this includes separation of pedestrians and vehicles within the plant (e.g. footpaths), minimising/eliminating vehicle reversing and manoeuvring,
- Administration building located at the entry to the facility for sign-in purposes and to prevent unauthorised entry. This allows WSL operational staff to have more direct control of all vehicle movements within the site, improving H&S by reducing the likelihood for conflicts.
- Woodlands Park Road the need to have a full B-train vehicle off Woodlands Park Road when awaiting entry to site.
- Structures Access a minimum of 2m pedestrian access around all structures to enable scaffold installation for maintenance activities
- Underground structures generally makes a confined space for Operations & Maintenance activities (increased risk). Strong preference for this to be eliminated wherever possible (e.g. not undergrounding a chemical facility).

These considerations have documented in Appendix C.

#### **General Water Safety Requirements**

A WTP must meet a number of water safety requirements in order to provide safe, clean drinking water to the public. Whilst an in-depth analysis is required at future stages, some key elements are included in the layout as follows:

- Security generally the facility must be secure, and prevent entry from unauthorised persons.
- Future proofed the WTP is designed for a service life of 100 years, current water quality conditions, and current Drinking Water Standards. The site does not provide provision for additional treatment processes should raw water quality decline further or new contaminants of concern be identified.
- Chlorine contact time the CCT must be of a sufficient size to achieve required bacterial inactivation. WSL has received approval from the Drinking Water Assessor (DWA)

allowing for a 20 minute contact time at an increased Chlorine dosage, using C.t values to demonstrate that compliance with the DWSNZ has been achieved.

Stacking process units, generally – it is important that, as the water is processed, it is
prevented from coming into contact with untreated or less treated water, or be
contaminated in any way. This means that, generally, stacking of processes is not
preferred as this eliminates this risk. This consideration is the same for any situations
where leakage could occur into a process e.g. vehicles parked on top of processes
(leaking fuel) or chemical facilities on top of processes (chemical leakage)

#### 3.2 These considerations have documented in Appendix C. Revised WTP and Reservoir Layouts

Based on the additional constraints and requirements identified in Section 3.1 above, the original WTP and reservoir layouts (refer to Figure 1 above) were amended to refine their location, size and reduce the footprint to respond to the sites constraints and opportunities with the overall objective to reduce environmental effects.

The evolution of the WTP and reservoir layouts and a brief explanation of the changes made as they progressed through the onsite alternatives assessment is provided in Table 2 and Table 3. The drawings are attached as Appendix D.The Reservoir has been further developed by others in the *Reservoir Site Layout Development Report, Beca, May 2019*.



#### **Table 2 WTP Site Layout Plan Evolution**



Off spec discharges to be managed within existing lagoon. Extension of existing lagoon to 12 ML no longer required significantly reducing the impact on higher value vegetation immediately adjacent to the existing lagoon.

Washout balance tank moved out of highest valued vegetation to lower value area in the south east of the site.

Access road added to provide access to revised balance tank location.

Electrical compound moved to south west to avoid higher value area.

Chlorine facility moved to north east to avoid higher value area.

DAF, BAC and CCT rearranged to reduce WTP footprint located within higher value area. Supplementary processes moved to the south in lower value area. Administration building moved from entrance to the east as part of reorganising the site. Chemical facility realigned to avoid higher value areas. Proposed slip lane on Woodlands Park Road removed to reduce width of vehicular access to minimise visual dominance and reduce vegetation removal. Vehicle access widths within the WTP site reduced to accommodate only one-way vehicle access in appropriate locations across the WTP site. Process units located to the south of the site reorganised to provide

vehicle access to one side of required structures and provide pedestrian access to the back of structures. This reduced the overall footprint of WTP.

Electricity substation moved out of higher value area into lower value area (noting washout balance tanks relocated back to



original position in high value area).

(Batter slopes not determined for this layout).

Chemical facility realigned to remain out of higher value areas, but respond to revised layout.

Administration building moved to site entry for health and safety reasons, and away from steep cliff to the east to reduce construction risks.

Administration building overtop of carpark to minimise overall WTP footprint.

DAF, BAC and CCT adjusted to meet chemical facility and administration building movements. CCT shifted south to avoid steep slopes to east of site (consequence of shifting east).

BAC filter media laydown areas for media replacement.

Supplementary processes realigned along south of site but still avoiding higher value area located to the south west of the site.

Electrical compound moved to north east located in lower value area.

Batter slopes proposed to retain WTP site platform

CCT reduced in size to reflect changed process requirement reducing the size of the CCTs in the higher value area by a third. Single vehicle access to reduce footprint and visual dominance from Woodlands Park Road

Raw water pump station moved to Manuka Road site (from Existing site).

Retaining wall adopted in lieu of batter slope to the north, south and west of Site to reduce the WTP footprint and extent of vegetation removal.

WTP layout amended to utilise lower value vegetation to the west of the site.

Further refinement of vehicle access turning circles and widths of roads to reduce WTP footprint.



Retaining wall adopted in lieu of batter slope to the east of site to reduce the WTP footprint and extent of vegetation removal. Retaining wall reconfigured to South West of site to reduce the WTP footprint and extent of vegetation removal.

Retaining wall reconfigured along the perimeter of the site due to difficulty to construct i.e. straight lengths of retaining will accelerate construction and provides improves access.

Additional space provided to the east of the site for construction laydown area/stormwater controls/etc. to reduce duration of construction period and overall project costs.

#### Table 3 Reservoir Site Layout Plan Evolution



#### Summary of Changes

Original reservoir layout based on Watercare BODF prepared as part of the shortlist site development report (starting point).

Circular shaped reservoirs with vehicle access around both reservoirs.

Reservoirs as proposed located on top of Armstrong Gully stream and close to the wetland.

Both reservoirs located very close to the toe of the northern cliff.



Reservoirs circular design changed to rectangular joined cells to move reservoirs to the east of the site to avoid higher value vegetation located to the west of the site.

Reservoirs moved to avoid reclamation of Armstrong stream and potential effects on wetland.



Reservoir footprint moved further to the south east to avoid Armstrong Gully stream.

Modification of aspect, including reshaping of eastern reservoir cell to avoid steep cliff and reduce constructability risk.

10m landscape buffer applied around site.

Two construction accesses proposed to provide safe construction access. Vehicle access proposed around entire reservoir footprint.

Splitting of reservoir into two cells to reduce risk of total failure to the entire storage capacity as a result of failure of common wall. Extension of reservoir to the north, including retaining wall to north east. This modification of reservoir shape was to accommodate landscape buffer in the eastern corner of site where secondary construction access was proposed. Single vehicle access proposed to reduce footprint and vegetation removal.

Vehicle access around reservoir reduced to one side (northern side) to reduce construction footprint and retain 10m landscape buffer.



Second vehicle access to east added for construction only to accommodate large construction vehicles.

Updated reservoir layout by others – refer to *Reservoir Site Selection Report.* 

#### 3.3 Proposed Site Layout

Through an iterative on site alternatives process with the wider Project team, the original WTP and reservoir layout was updated to avoid, as far as practicable, adverse environmental effects, while still meeting constructability and operability requirements and constraints.

Key changes made to the layout of the treatment plant and storage reservoirs which reduces the environmental impact are:

- Reconfigured WTP, and moved Storage Reservoirs so as to avoid "high value" ecological areas entirely.
  - The consequence of this is an increase of earthworks volumes and construction difficulty, in large part due to the storage reservoirs being buried at the base of the escarpment.
  - The works can no longer be full developed and commissioned separately from the existing Huia WTP – new reservoirs can only be installed on the existing Huia WTP site once the existing site is fully decommissioned, which in turn requires the new plant to be full operational. This will result in an extended construction duration.
- Changing storage reservoir shape to better fit within spatial and topographical constraints
  - The likely consequence of this is to increase construction costs due to complexity/less efficient structural designs. Unusual shapes will also increase the construction risk i.e. non-standard detailing
- Use of batter slopes (for cut and fill) has been minimised/eliminated in favour of engineered retaining structures.

 The likely consequence of this is to increase construction costs due to complexity/additional engineered structures.

Overall the extent of the WTP gross footprint within the high value ecological area was reduced completely, refer to Table 4 below. There was a slight decrease in the WTP gross footprint, noting though this also includes for the Raw water pump station, being relocated from the existing WTP site.

During the broader team workshops, it was identified that the maximum construction footprint needed to accommodate a construction laydown area to be able to construct the WTP within the required construction period while managing escalation of construction costs. Development of the original WTP gross footprint did not take any of these factors into consideration and therefore the gross footprint does not provide for space required for construction purposes.

#### **Table 4 Layout Comparison Table**

	Original Layout	Preferred Site Layout (current)
WTP		
Gross footprint	28,200 <sup>1</sup> m <sup>2</sup>	27,200 <sup>2</sup> m <sup>2</sup>
Footprint within "high value" ecological area	2,300 m <sup>2</sup>	0 m <sup>2</sup>
Percentage of footprint within "high value" ecological area	8.2 %	0 %
Storage Reservoirs		
Gross footprint	10,000 <sup>3</sup> m <sup>2</sup>	Reservoir Site Layout Development Report, Beca, May 2019
Footprint within "high value" ecological area	7,300 m <sup>2</sup>	Reservoir Site Layout Development Report, Beca, May 2019
Percentage of storage reservoir footprint within "high value" ecological area	73 %	Reservoir Site Layout Development Report, Beca, May 2019

The proposed WTP and storage reservoir footprints - developed on the Watercare BODF - have been minimised as far as practicable and are illustrated in Figure 3 and Figure 4 below. Drawings of the proposed layouts are also attached in Appendix D (note the Reservoir has been further developed by Beca in the *Reservoir Site Layout Development Report, Beca, May 2019*).

<sup>&</sup>lt;sup>1</sup> Excludes raw water pump station (located on the existing WTP site)

<sup>&</sup>lt;sup>2</sup> "Disturbed area" footprint - includes additional space for construction laydown area/stormwater

management/other east of plant footprint

<sup>&</sup>lt;sup>3</sup> Excludes allowance for North Harbour #2 Watermain jacking shaft



Figure 3 Proposed Huia WTP Site Layout



Figure 4 Proposed Huia Reservoir Site Layout (now revised - Refer *Reservoir* Site Layout Development Report, Beca, May 2019)

# 4. Conclusion

Working collaboratively with the wider team of specialist for the Huia Water Treatment Plant consenting phase, the proposed Huia Water Treatment Plant and Reservoir layouts (finalised by others) were iteratively developed to best reflect the new information established at this stage as part of the specialist assessments completed by others.

The proposed WTP and storage reservoir footprints (finalised by others) have been minimised as far as practicable given the range of site constraints identified by the contributing parties. The proposed layouts best represent the intent of the Watercare Board's resolution to avoid significant trees and significant ecological effects for this site, which are reflected in the Specialist assessment constituted by others as part of the overall Huia WTP Resource Consent Application,

This report serves to document and the iterative process undertaken in this consent application in achieving the outcomes above.

# Appendices

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### Appendix A Short List Development Drawings – Manuka Road Site



Plot Date: 2/09/2016 9:16:16 AM

Cad File No: N:\NZ\Auckland\Projects\51\33575\CADD\Revit\A-Raw water pump station.rvt

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### FLOOR PLAN

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AXO SCALE

	Material Takeoff					
M	aterial: Na	me	Material: Volume			
31_Conc	rete_Cast	180 m <sup>3</sup>				
	Client	Natercare Se	rvice LTD			
	Project	HUIA Water T	reatment Plant			
,	Title					
		Chlorine Stor	age Building			
not be in unless	Original Size	Drawing No:	51-33575-A103	Rev: A		





FLOOR PLAN SCALE 1:100



#### LONGITUDINAL SECTION SCALE 1:100

А	SITE SELECTION STUDY	AC	CG	MM	09/16	
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Plot Date: 2/09/2016.9:11:56 AM Cat File No: C:\Users\ACunningham2\Documents\A-Flectrical						





Material Takeoff					
Material: Name		Material: Volume			
_Concrete_Cast	140 m <sup>3</sup>				
Client Wate	rcare Se	rvice LTD			
Project HUIA	Water T	reatment Plant			
Title					
Electi	rical Cor	mpound			
Original Size	ving No:	51-33575-A104	Rev: A		
	Material: Name Concrete_Cast Project HUIA Title Electi Original Size A1 Draw	Material: Name 	Material Takeoff         Material: Name       Material: Volume        Concrete_Cast       140 m <sup>3</sup> Client       Watercare Service LTD         Project       HUIA Water Treatment Plant         Title       Electrical Compound         Original Size A1       Drawing No:       51-33575-A104	Material Takeoff         Material: Name       Material: Volume	





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	31_Concrete_Cast	100 119			
	Client Water	care Sei	rvices LTD		
	Project HUIA	WTP Im	plementation Strategy		
	Title		5,		
_	Ozone	e Genera	ator Room		
ss	Original Size	ing No:	51-33575-A106	Rev: A	

Material Takeoff







Floor Plan

А	SITE SELECTION STUDY	AC	CG	MM	09/16
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Plot Date: 2/09/2016 8:34:30 AM

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CONCRETE VOLU	JME
Material: Name	Material: Volume
31_Concrete_Cast	430 m <sup>3</sup>
Client Watercare Service I	ТЛ

Cad File No: N:\NZ\Auckland\Projects\51\33575\CADD\Revit\A-Washwater Tank\_V2015.rvt



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		CONCRETE VOLUME	
Material: N	ame	Material: Volume	
31_Concrete_Cast	36	80 m <sup>3</sup>	
Client Wate	rcare §	Services Limited	
Client Wate	rcare S	Services Limited	
Client Wate Project HUIA	rcare S WTP I	Services Limited mplementation Strategy	
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e Iless	Original Si	Drawing No:	51-33575-A170	Rev: A
		SLUDGE DE	WATERING BUILDING	
	Title			
	Project	<b>HUIA WTP In</b>	nplementation Strategy	
	Client	Watercare Se	ervices LTD	
	-			



Plot Date: 2/09/2016 9:43:51 AM

Cad File No: C:\Users\ACunningham2\Documents\A-Sludge Thickener Tank\_V2015\_aaron.cunninghamUMCFH.rvt

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	GHD		Drafting Check cg		Design mm Check
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ie nless	Original Siz	Drawing No:	51-33575-A200	Rev: A
/	Title	HUIA WTP Im ADMIN BUILD BASIS OF DE	plementation Strategy NNG SIGN DIAGRAMS	
	Client	Watercare Se	rvices Limited	



AREA PLAN



AXO SCALE

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Room Area Schedule							
Number	Name	Area	Department				
1.01	Reception / Lobby	75.34 m <sup>2</sup>	Public				
1.02	Female	6.68 m <sup>2</sup>	Amenities				
1.03	Male	7.42 m <sup>2</sup>	Amenities				
1.04	Dis WC	4.25 m <sup>2</sup>	Amenities				
1.05	Meeting Room	25.21 m <sup>2</sup>	Public				
1.06	Office 1	7.87 m <sup>2</sup>	Admin and Office				
1.07	Archive Room / Store	14.24 m <sup>2</sup>	Admin and Office				
1.08	Office 2	7.68 m <sup>2</sup>	Admin and Office				
1.09	Kitchen	23.54 m <sup>2</sup>	Public				
1.10	Copy / Stationary	8.25 m <sup>2</sup>	Admin and Office				
1.11	Open Plan Office	121.19 m <sup>2</sup>	Admin and Office				
1.12	Control Room	12.09 m <sup>2</sup>	Site Services				
1.13	Server Room	8.34 m <sup>2</sup>	Site Services				
1.14	F / Change	4.14 m <sup>2</sup>	Amenities				
1.15	M / Change	5.82 m <sup>2</sup>	Amenities				
1.16	Laboratory	17.87 m <sup>2</sup>	Site Services				
1.17	Store room / workshop	9.82 m <sup>2</sup>	Site Services				
1.18	Sick Room	6.90 m <sup>2</sup>	Site Services				
1.19	Plant	1.39 m <sup>2</sup>					
		368.04 m <sup>2</sup>					

oe nless	Original Si:	Drawing No:	51-33575-A201	Rev: A				
/	Title	ADMIN BUILI SKETCH ARE	DING EA PLAN					
	Project HUIA WTP Implementation Strategy							
	Client	Watercare Sc	arvices Limited					

Designer AC Design MM Check MM

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Appendix B Main Process Unit Drawings



						0 50 100 150 200 250 m
						SCALE 1:5000 AT ORIGINAL SIZE
						0 10 20 30 40 50 m
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Location Plan

 

 Client
 Watercare Services LTD

 Project
 HUIA Water Treatment Plant

 Title
 Manuka Road Option Overall Site Plan

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 Original Size A1

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 51-33575-3-A001

Rev: A



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	DO NOT SCALE	Drawn <sub>AC</sub>	Designer <sub>CG</sub>	Client Watercare Services LTD
GHD		Drafting CG Check	Design Check MM	Project HUIA Water Treatment Plant
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	Cut / Fill So	chedule	
Name	Cut	Fill	Net cut/fill
	8650 m <sup>3</sup>	9270 m <sup>3</sup>	620 m <sup>3</sup>
Admin Building	580 m <sup>3</sup>	0 m <sup>3</sup>	-580 m <sup>3</sup>
BAC	2580 m <sup>3</sup>	0 m <sup>3</sup>	-2580 m <sup>3</sup>
BAC / Upwash	5420 m <sup>3</sup>	0 m <sup>3</sup>	-5420 m <sup>3</sup>
BAC Gallery	3650 m <sup>3</sup>	0 m <sup>3</sup>	-3650 m <sup>3</sup>
BAC Washtank	4890 m <sup>3</sup>	0 m <sup>3</sup>	-4890 m <sup>3</sup>
Chemical Storage Building	1660 m <sup>3</sup>	340 m <sup>3</sup>	-1330 m <sup>3</sup>
Chlorine Contact Tanks	12020 m <sup>3</sup>	0 m <sup>3</sup>	-12020 m <sup>3</sup>
Chlorine Contact Tanks Pump Station	2260 m <sup>3</sup>	0 m <sup>3</sup>	-2260 m <sup>3</sup>
DAF	4100 m <sup>3</sup>	0 m <sup>3</sup>	-4100 m <sup>3</sup>
DAF Flocculation	5160 m <sup>3</sup>	0 m <sup>3</sup>	-5160 m <sup>3</sup>
Electrical Compound	280 m <sup>3</sup>	110 m <sup>3</sup>	-180 m <sup>3</sup>
Lagoon	28990 m <sup>3</sup>	50 m <sup>3</sup>	-28940 m <sup>3</sup>
Ozone Contact Plant	720 m <sup>3</sup>	0 m <sup>3</sup>	-720 m <sup>3</sup>
Ozone Contact Tanks	820 m <sup>3</sup>	0 m <sup>3</sup>	-820 m <sup>3</sup>
Raw Water Pump Station	10 m <sup>3</sup>	10 m <sup>3</sup>	0 m <sup>3</sup>
Raw Water Well	1440 m <sup>3</sup>	0 m <sup>3</sup>	-1440 m <sup>3</sup>
Reservoir 1	580 m <sup>3</sup>	4300 m <sup>3</sup>	3720 m <sup>3</sup>
Reservoir 2	10 m <sup>3</sup>	13310 m <sup>3</sup>	13310 m <sup>3</sup>
Sludge Balance Tank	170 m <sup>3</sup>	70 m <sup>3</sup>	-100 m <sup>3</sup>
Sludge Dewatering Building	0 m <sup>3</sup>	1990 m <sup>3</sup>	1990 m <sup>3</sup>
Sludge Thickener	330 m <sup>3</sup>	270 m <sup>3</sup>	-60 m <sup>3</sup>
Sludge Thickener Feed Tank	0 m <sup>3</sup>	150 m <sup>3</sup>	150 m <sup>3</sup>
Supernatant Return Tank	530 m <sup>3</sup>	0 m <sup>3</sup>	-530 m <sup>3</sup>
Washdown Thickeners	500 m <sup>3</sup>	210 m <sup>3</sup>	-280 m <sup>3</sup>
Washwater Tank	1680 m <sup>3</sup>	0 m <sup>3</sup>	-1680 m <sup>3</sup>
	87050 m <sup>3</sup>	30090 m <sup>3</sup>	-56960 m <sup>3</sup>



SITE FILL

SITE EXCAVATION

EXISTING BUILDING

EARTHWORKS EXTENT

CONSTRUCTION LAYDOWN AREA



ADMIN

DAF



BAC / OZONE

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be nless	Original Siz	Drawing No:	51-33575-3-A003	Rev: A
	Title	Manuka Road Overall Site S	l Option Sections	
	Project	<b>HUIA Water T</b>	reatment Plant	
	Client	Watercare Se	rvices LTD	





Aerial Plan

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# South-West Perspective





						_ 0 10 20 30 40 50 m
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Pipework Layout Plan SCALE 1:500

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GHD	<b>0</b>	Drafting Check CG		Design MM Check	Projec	HUIA Water T	reatment Plant	
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TREATED WATEROVERFLOW

### **Appendix C** Huia Operational Requirements Workshop Register

### Huia WTP - Register of Design Considerations

			Iden Design Consideration	tification Design Consideration				Design Consider	ation Consequence		
Item Category	Plant Element	Min. Requirement	Query	Benefit	Design	Operability	Maintanability	Constructability	Future Proofing	Possible Cost Implication	Decommissioning
1 Structures	Size of process structures	As per Basis of Design, 140MLD capacity	N/A	N/A	N/A	N/A	N/A All process facilities need to have the ability to remove heavy equipment (valves/pumps) externally - requires crane access on at least one form	N/A	N/A	N/A	N/A
2 Access	Permanent Access (distanc between structures)	Minimum road width suitable for two cars e Full road access around DAF/BAC/Ozone process units, other units required at least one face road facing	Could the access be less than this? Could there be less roads?	Reduced footprint, reduced impervious areas	Impervious areas can be reduced through inclusion of permeable paving - detailed design consideration.		BAC facility will require media replacement on a regular basis for each cell, therefore requires crane access all-round	Need clear space to install tank components and equipment	Wider roads required to ensure that furture larger B-trains. Truck and trains may be required for future sludge disposal.	Probably immaterial	Space required for decommissioning
_	Permanent Access (distanc	2	Could an in/out facility		Noted that reversing of chemical tankers from	Minimum road widths and no large paved areas	DAFF facility will require overhaul of air diffusers, therfore requires crane access all-round		May exclude the use of future larger B-train		
3 Access	between structures)	<sup>o</sup> 'Drive through' required for chemical delivery	be used?	Reduced footprint	delivery bay is not permitted under AS 3780	means impractical to have B-train delivery vehicles reversing Staff will regularly be walking around site - best			vehicles	Probably immaterial	
4 Access	Permanent Access (distanc between structures)	<sup>2</sup> Footpath required on all roads (HSE requirement)	Could staff use the road instead? Could vehicles	Reduced footprint		practice to separate staff from traffic for safety purposes Inconsistent with other Watercare sites if vehicle:	Staff will regularly be walking around site - best practise to separate staff from traffic for safety purposes s			Probably immaterial	
			on-site have priority?			have priority	Inconsistent with other Watercare sites if vehicles have priority	S			
5 Access	Permanent Access (distanc between structures)	<ul> <li>Sufficient space required for truck to back into sludge press</li> </ul>	'Drive through' option? Alterantives to truck movements?	Reduced footprint	Hutter Ulsposal location currently unknown, but expected to be many Kilometers away. Truck typical way solids disposed of from Water and Wastewater plants in New Zealand (incl. existing Huia WTP) Unknown if 'Drive through' options will be possible, and will be dependent on process design and sludge treatment technology selected Nearest known sludge disposal facility would be ruketutu Island - approz. Zikm, and would be impractical to pump this distance. Possibility that, with Kauri Dieback, won't be permitted to dispose of sludge to this location, and may need to be taken further afield Possibility of this still being confirmed as there are capacity issues in the existing wastewater	Sludge movements will be frequent and on-going for the life of the plant Possible to use hook bins, but truck movements (and associated space) still required to transport these bins for disposal "Drive through" option preferred by Operations, but can only be determined as part of sludge treatment technology selected			Having sufficient footprint will allow for larger trucks to be used future (which would mean fewer truck trips)	Probably material	
					network in the area. This would be the preferred		nequireu to access ail parts or a structure as part				
6 Access	Temporary Access (Dist between structures)	2m wide footpath around all equipment without road access for access purposes	Could this access be eliminated?	Reduced footprint		Required to access all parts of a structure as part of routine plant inspections	of routine plant inspections Required for access to the structure during peroids of maintenance. Noted that erection of scaffolding will likely be required for any mainteners or structure or second to he or efficient	Access will be required around the structure as part of the construction of the facility		Probably immaterial	Access will be required around the structure ' allow for decommissioning of the facility
						Primary access provides key means for meeting Operational requirements.	maintenance activities, so needs to be sufficient				
7 Access	Entry/Exit to Site	Two-way primary entry and exit to the facility for heavy vehicles, Secondary emergency exit for heavy vehicles	Could only a single two- way primary entry/exit be provided?	Reduced footprint/One location for traffic	Primary entryway will need to be large to accommodate heavy vehcile access in a safe manner	Provision of a secondary access means that, in th unlikely event the primary access is blocked, an emergency secondary access is available to allow plant operations to continue and access for service vehicles Two lane secondary access would be preferable,	A secondary access allows for maintenance vehicles entry separate to operations entrance. This also allows any maintenance activites on the Primary access (e.g. resealing of road, repair or replacement of gate) to be conducted without affecting plant operations	Multiple access points, if available for construction activities, will assist in construction vehicle movements		Probably immaterial	A secondary access allows for decommissioni vehicles to enter separate to operations entre allowing this to be conducted without affection plant operations
8 Access	Entry/Exit to Site	Heavy vehicle entering onto the site must be wholly off Woodlands Park Road for safety reasons	Could the truck remain partly/in full within the road?	Reduced footprint	watercare may be liable for any injury or oeath accidents caused by vehicles entering their site - not acceptable to Watercare to accept this risk Opportunity to 'eliminate' the hazard which is in the best interests of the community and	but may be impractical given site constraints Truck novementsrequired for chemical deliveries and for sludge removal Operational preference for multiple trucks to be removed from the road, but this may not be practical bien the roade activity and the	Truck movements required for maintenance activities	Same/similar access method may be able to be used during construction, providing safety benefits		Probably immaterial	
9 Access	Road Gradients	Flat areas in front of Chemical Delivery facility and Filter press facility entry/exit. Remainder of roads within site to ATCOP. Entry/exit gradients need to accommodate heavy vehicles	Could we not reduce earthworks by choosing steeper/shallower gradients?	Reduced earthworks footprint	Watersate Access through the site will be imparied/mpossible if slopes are too steep - heavy vehicle access must be all-weather. Noted that trucks struggle with navigating existing facility in wet Within gradient limits, optimisation will take place as part of the design as bulk earthworks are	Chemical Delivery facility must be flat to facilitate chemical delivery facility must be flat to facilitate chemical deliveries Filter Press facility must be flat to facility heavy vehicle turning/reversing Essential that traffic movement is maintained at all times/in all weather as facility must be operate	Vehicle access to site required at all times for emergency maintenance activities	Minimising cut/fill will be provide cost benefits and reduced construction timeframes		Probably material, however earthworks will be a function of the required road gradients	Risk of ground contamination
10 Constructio	n Laydown/site office area	Construction duration must meet project timeframes - essential this project is online by 2023 to service the people of Auckland	Could no laydown area be provided?	Reduced temporary construction footprint	expensive, and minimising these will assit in	24/7 Overall construction timeframes must be met. Construction of the new Huia Water Treatment Joant provides a significant risk mitigation to the overall water supply of Auckland, in that the existing Huia facility is at the end of it's service life.		It would be common for a construction project to provide a site larger than required for the physic works to allow the Contractor to establish a laydown area. The Walkato Water Treatment plant (of a similar size to the Huis plant) had a purpose-built laydown area of around 5,000m2. To meet construction timeframes, not providing laydown area may require 24 hour construction and/or additional truck movements to service site.	a a	Probably material	
11 Ancillary Structures	Administration Building	Required as per Basis of Design. Must be located at front of facility	Could we put it elsewhere?	Avoids high ecological value areas		the facility, as this provides for oversight of which envorments at the site. It's also provides Health and Safety advantages as visitors or contractors must pass through the facility and sign in before being granted to site. Regular issues occur with Watercare's other sites where the administration building is no located at the entry to plant Controlling access to site is a key requirement for emergency management, particularly given the risk of chlorine leak and other emergencies. Locating this at the front of the facility also allows to cating this at the front of the facility also allows to cating this at the front of the facility also allows to cating this at the front of the facility also allows to cating this at the front of the facility also allows to cating this at the front of the facility also allows to cating this at the front of the facility also allows the size of the size				Probably immaterial	
12 Ancilary Structures	Carparking	Minimum requirement for 25 carparks as per Basis of Design	Can we put the carpark elsewhere/underground	17 Reduced footprint	Some additional design complexity locating the carpark below another facility	An anomen emergence reports identifies the large and visitors to be on site. Given the remotates of the facility the only practicable option is to provide carparking facilities In the event of an emergency, vehicles will need rapid access to site, and a carpark provides the only practicable option for this. Access will be needed quickly to the administration building in such events for meetings/plans/health and safety briefing etc Parking on Woodland Park Road or other nearby roads is not safe or practicable No objection from an Operations perspective to	Rapid access to site is required in the event of emergency maintenance - vehicles are therefore required to be parked on site, and are best parket in a dedicated facility to maintain operations (e.g. chemical delivery trucks)	d		Probably immaterial	
13 Ancillary Structures	Fencing	Electric fence, 1m clear distance either side	Could no fencing be used? Could no clear space be provided?	Reduced footprint		Note the reacing underground or under a Security fencing required for a facility of regional importance. Electric fencing deemed the minimum level of security required at such facilities, and is consitent with other Water and Wastewater Treatment Plants in the region Not providing clear space will mean vegetation will contact the fence, eliminating the	Clear space required for personnel access to clear vegetation touching the fence	r.		Probably immaterial	

		Outcomes
	External Impacts	Adopted Outcome
	N/A	Process units adopted as per Basis of Design
		Minimum road width suitable for two cars Full road access around DAF/BAC/Ozone process units, other units required at least one face road facing
		Drive through' chemical delivery facility
		Footpath required on all roads
	Drive through option would require an over height structure for sludge handling i.e. ground floor truck access, second floor sludge storage, third floor sludge storage. Stuai impact would be increased, potential for noise to travel further also increased	Allow space for truck to be backed in to sludge press facility, noting Operations preference for a "Drive through" facility Feasibility of sludge disposal to the existing watewater network still being confirmed (WSL)
ture to		2m wide footpath adopted around all equipment
ssioning entrance, ffecting	Noted that the secondary access is expected to be used rarely	Provide two-way primary entry and exit access point, and single lane secondary access point
		Adopt requirements for vehicles to be wholly off Woodland Park Road when entering site
		Flat areas in front of Chemical Delivery facility and Filter press facility entry/exit. Remainder of roads within site to ATCOP.
	24 hour and/or additional truck movements will have an impact on local residents during the construction phase	(Specalist input to be sought from Alta on construction impact of not providing dedicated construction laydown area - to be carried out once earthworks requirements determined)
		Admin building required, and to be located at entry to site
	Provision of carparking reduces external impacts e.g. on-road parking	Some or all carparking to be provided underneath the Administration Building. Facility for parking of larger vehicles within the site will be required.
		Electric fence, 1m clear distance either side

14 Ancillary Structures	Electrical	Required as per Basis of Design. Need to include space for transportable standby generator. Truck access required for fuel/genset maintenance	Could we not remove generator?	Reduced footprint		run reounoancy, inc., generator requireo tor a water treatment plant of regional significance that must be fully operational at all times. Transportable generator space required to provide operational flexibility if major generator	Vehicle access required to maintain genset and fuel storage to enable 'always ready' standby			Insignificant	
15 Ancillary Structures	Stacking - Chemical Facility	Chemical facility on site	Could the Chemical facility be underground	Reduced footprint (would be contained under road)	Designing a facility to meet current checmical storage regulations would be significantly more difficult and costly.	Having 2*Chinical HSCHIV (Widerground represent a risk to the plant, as it could be impacted by flooding events or damage from vehicles above. It would not be possible to run the treatment plant facility without access to large quantities of chemicals provided by the chemical storage facility An undergound facility will introduce a confined space to the site - a serious Health and Safety consideration which make all works undertaken	An undergound facility will introduce a confined space to the site – a serious Health and Safety consideration which make all works undertaken at this facility much more risky Maintenance becomes more difficult as access is constrained by the facility being underground. May require 'lid' remove or similar which will impact of accessibility through the site, which is untenable	Requires more cut on site for installation of the facility Underground structures are inherently less constructable than their on-ground peers Introduces confined spaces risk during construction	Will limit the ability to upgrade/expand this facility in future if require. Will also limit the ability to upgrade this facility to meet future Chemical Storage regulations, and/or may simply be non-compliant with future Chemical Storage regulations leading to a difficult Health and Safet issue to manage	Probably material	Risk of surrounding ground becoming contaminated during the facilities operation. Likely to require more extensive remedation during decommissioning
16 Ancillary Structures	Stacking - Other tanks	Minimimum pumping, no stacking	Can they be stacked?	Reduced footprint	Hydraulic profile is likely to mean that stacked tanks require additional pumping in order to use	Introduces additional health and safety risks working in empty tanks below full tanks	Introduces additional health and safety risks working in empty tanks below full tanks	Stacked tanks are significantly more difficult to construct due to the sizes of component parts	Eliminates installaing equipment ontop of tanks in future	Probably material	Unable to decommission tanks underneath existing tanks
17 Ancillary Structures	Other process	No risk of leakage into processes	Can they be stacked?	Reduced footprint	This storage All process units must be discrete and operationally independent to provide for a reliable, maintainable and operable plant of regional significane with a high uptime	From a water safety perspective, it is not acceptable for any external leaking into the process element. Any such leakage would require a full plant shut down and cleaning For example, it is not acceptable for fuel (with storage or in vehicles) to be stacked upon process vessels. Similarly waste discharges on the process cannot be stacked upon process vessels				Probably material	
18 Ancillary Structures	Sludge Thicknerner	Gravity thicknerner	What about using a plat settler process?	te Smaller footprint	Not a proven technology on Waitakere water - the existing site uses gravity thickerner techology	Risk of plant being non-operational if the technology proves unsuccessful. This is not an accentable risk for a regional facility				Probably immaterial	
19 Ancillary Structures	Balance tanks	Separate, on-ground tanks	What if we put these underground?	Smaller footprint	All process units must be discrete and operationally independent to provide for a reliable, maintainable and operable plant of regional significane with a high uptime	Underground tanks cause confined spaces. Additional pumping energy costs. Unable to spot process issues.	An undergound facility will introduce a confined space to the site - a serious Health and Safety consideration which make all works undertaken at this facility much more risky Maintenance becomes more difficult as access is constrained by the facility being underground. May require 'lid' remove or similar which will impact of accessibility through the site. which is			Probably material	
20 Process Structures	Stacking DAF	Not stacked	Can these be stacked?	Smaller footprint		A building is located overtop of the facility - it would therefore not be possible to stack another process on top	Need to access mechanical equipment from the top of the facility (e.g. gantry crane) for maintenance purposes - won't be possible with ar additional process checked on too.	Stacking another process on top will significnatly n reduce the constructability		Probably material	
21 Process Structures	Stacking BAC	Upwash tanks stacked underneath facility	Can we stack something on top?	<sup>g</sup> Smaller footprint	Upwash and washwater tanks already located underneath the BAC process.	A building is located overtop of the facility - it would therefore not be possible to stack another process on top Upwash tanks already located underneath the facility to save space and provide process advantages	Abultional blocks stated of the Need to access mechanical equipment from the top of the facility (e.g. gantry crane) for maintenance purposes - won't be possible with ar additional process stacked on top Media will need to be replaced regularly, and this is access through the top of the process unit	<sup>1</sup> Stacking another process on top will significnatly reduce the constructability		Probably material	
22 Process Structures	Stacking Chlorine Contact	No stacking	Can we stack something on top	<sup>g</sup> Smaller footprint	Due to chlorine dosing, tank (and any structures above) need to be designed to be chloride resistant.	Trom a water safety perspective, it is not acceptable for any external leaking into the process element. Any such leakage would require a full plant shut down and cleaning. Note that the chlorine contact tank is the very last facility before water leaves the plant, so any contamination cannot be later removed.	1	Stacking another process on top will significnatly reduce the constructability		Probably material	
23 Process Structures	Chlorine Contact	Contact time of 20 min	Can contact time be reduced from 20 minutes?	Reduced footprint	Reduced chlorine contact tank size DWSNZ requirement of 30 minutes contact time, WSL have aproval for 20 minute contact time subtact to achimize Ct = C	Not possible under current water safety regulations to futher reduce this 20 minute contact time			Contact time unlikley to be increase in future, but may be further reduced	Probably material	
24 Earthworks	Tanks	Part-buried tanks	Can tanks be smaller/deeper/alternat ve aspect ration?	ti Reduced footprint	Can be optimised in the design phase, a practicable aspect ratio has been adopted at this stage			Tanks already 8m deep - around the practicable maximum depth for construction. Deeper tanks will be significantly less constructable/more expensive to construct		Probably material	
25 Earthworks	Batter Slopes/Retaining Walls	Batter slopes	Could we have retaining walls instead?	<sup>B</sup> Reduced footprint	Risk of retaining vs batter slopes to be considered i.e. vehicles leaving carriageways	Introduces risk of vehicles driving over retaining walls causing damage to plant and injury/death	Additional on-going maintenance required to maintain retaing walls for life of facility	Constructability reduced compared with batter slopes as retaining requires heavy civils		Probably material	
26 Stormwater	Treatment/Storage					-		Due to death more less constructable on nou-			
27 Ancillary Structures	Raw water Pump Station	To be located on the new site - building required over top/vehicle access required to site	Could it be located elsewhere?	No change to footprint, only located elsewhere	on the old site	Operational preference to have the raw water pump station to be located on the same site for ease of inspection		site Reduces construction traffic generally if located on any city		Probably material	
28 Chemical 28 Storage	Chlorine Facility	Dedicated facility min. 10m away from parking and administration building	Could it be located next to/on top of another facility?	: Reduced footprint		Chlorine gas is a hazardous substance. It is important the Hacility is well managed because of this hazard Chlorine gas is the most economical way of providing residual tratament to water supplies, and when well managed is safe for the surrounding conductive that water tratament plants in New Zealand, Including the existing Huia Water Treatment Plant, use Chlorine Gas Emergency management procedures typically require specially trained operators utilising breathing appartus to respond to emergencies such as chlorine leaks. It is therefore critical that this facility is located a small distance away from where these responders are located Given the extreme risk during a leak, it would not be acrediable in to tagk this facility to no other				Probably immaterial	

	Need to include space for transportable standby generator. Truck access required for
	fuel/eencet maintenance
	Not adopted to underground facility on basis of cost, risk and health and safety (accessibility)
Likley to incease height, which will impact on visual elements	Not adopted to stack tanks
Likley to incease height, which will impact on visual elements	Not adopted to stack processes
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	Not adopted
Likley to incease height, which will impact on visual elements	Not adopted
Likley to incease height, which will impact on visual elements	Not adopted
Likley to incease height, which will impact on visual elements	Not adopted
	20 min chlorine contact time adopted
	Adopt aspect ratios shown
	Batter slopes adopted
	stormwater advice)
	Watercare prefernce for new site, but flexible on location
	Independent facility adopted

Appendix D Layout Development Drawings



2	UPDATED WITH REVISED RESERVOIRS	AB	AB	PF	05/19	0 10
1	FOR CONSENT	AB	CG	PF	11/18	SCALE 1
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No	Revision Note: * indicates signatures on original issue of drawing or last revision of drawing	Drawn	Job Manager	Project Director	Date	





Plot Date: 21 May 2019 - 3:19 PM

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	GHD	GHD Limited	Drafting Check C. GAMST	Design Check C. GAMST
rcaro	Level 3, GHD Centre	This document may only be used by GHD's client (and any other person who GHD has agreed can use this document)	Approved (Project Director)P. FREEDate10/2018	
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1 0 No	FOR CONSENT         FOR CONSENT         Revision       Note: * indicates signatures on original issue of drawing or last revision of drawing	AB AB Drawn	CG CG Job Manager	PF PF Project Director	11/18 10/18 Date	0 10 20 30 40 50m SCALE 1:1000 AT ORIGINAL SIZE
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		DO NOT SCALE	Drawn A. BLOW	Designer A. BLOW
	GHD	GHD Limited	Drafting Check C. GAMST	Design Check C. GAMST
ercare	Level 3, GHD Centre 27 Napier Street, Freemans Bay, Auckland 1011 New Zealand T 64 9 370 8000 F 64 9 370 8001 E aklmail@ghd.com W www.ghd.com	This document may only be used by GHD's client (and any other person who GHD has agreed can use this document) for the purpose for which it was prepared and must not be used by any other person or for any other purpose.	Approved P. FREE (Project Director)	
			Scale 1:1000	This Drawing must no used for Construction signed as Approved





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	INDICATIVE TOP LEVEL	INDICATIVE BOTTOM LEVEL	COMMENTS		
PROCESS UNIT	(mRL)	(mRL)	COMMENTS		
DAF	133.4	128.3			
BAC	134.5	125	UPWASH & FTW TANKS STACKED		
			BENEATH		
CHLORINE CONTACT TANKS	129.9	121.8			
STORAGE RESERVOIRS	129.5	115	RESERVOIR 1 & 2 AT DIFFERENT TOP		
			& BOTTOM LEVELS		



Plot Date: 21 May 2019 - 1:24 PM

Plotted by: Andrew Blow

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2	UPDATED WITH REVISED RESERVOIRS	EG	AB	PF	05/19	0
1	FOR CONSENT	AB	CG	PF	11/18	SCA
0	FOR CONSENT	AB	CG	PF	10/18	
No	Revision Note: * indicates signatures on original issue of drawing or last revision of drawing	Drawn	Job Manager	Project Director	Date	

5 10 15 20 25m CALE 1:500 AT ORIGINAL SIZE



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Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C003.dwg





	Client	WATERCAP	RE SERVICES LTD	
	Project	HUIA REPL	ACEMENT WATER TREATME	NT PLANT
	Title	RESERVOI	R SITE LAYOUT	
ot be unless	Original Size	Drawing No:	51-3357505-C003	Rev: <b>2</b>



2	UPDATED ECOLOGICAL CLASSICATION	EG	AB	PF	05/19	0 5 10 15 20 25m
1	FOR CONSENT	JA	CG	PF	11/18	
0	FOR CONSENT	JA	CG	PF	10/18	
No	Revision Note: * indicates signatures on original issue of drawing or last revision of drawing	Drawn	Job Manager	Project Director	Date	



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<b>LE</b>	Drawn	E. PARC	CIA	Designer	A.BLOW
	Drafting Check	C.GAMS	бТ	Design Check	C.GAMST
used by person who	Approved (Project D	) Director)	P.FREE		
is document)	Date		10/2018		
vas prepared y other ose.	Scale	1:500		This used signe	Drawing must not b I for Construction un ed as Approved

![](_page_60_Figure_0.jpeg)

GHI	0
evel 3, G⊦	ID Centre
?7 Napier \$	Street, Fre

SUPERNATANT TANK MAXIMUM EXTENT OF CONSTRUCTION FOOTPRINT ////////////////////////////////////	8 9	to to	9 10		
	6 7	to to	7 8		
	5	to	6		
ORINE CONTACT TANKS	4	to	5		
	3	to	4		
	2	to	2		
		1.	0		
VERTICAL RETAINING WALL	0	to	1		

-				
	CUT FILL	VOLUM	<u>ES</u>	
	TOTAL CUT	Volume: Volume:	41,460m³ 30,400m³	
	TOTAL DIST	JRBED ARE	A: 27,200m <sup>2</sup>	
	EART		RKS CL	JT / FILL DEPTH
			<u> </u>	DEPTH COLOUR
	-13	to	-12	
	-12	to	-11	
	-11	to	-10	
	-10	to	-9	
	-9	to	-8	
	-8	to	-7	
	-7	to	-6	
	-6	to	-5	
	-5	to	-4	
	-4	to	-3	
	-3	to	-2	
	-2	to	-1	
	-1	to	0	
	0	to	1	
	1	to	2	
	2	to	3	
	3	to	4	
	4	to	5	
	5	to	6	
	6	to	7	
	7	to	8	
	8	to	9	
	1			

![](_page_61_Picture_0.jpeg)

1 FOR CONSENT	RB	CG	PF	11/18	0 5 10 15 20 25m SCALE 1:500 AT ORIGINAL SIZE	Watorcaro	Level 3, GHD Centre 27 Napier Street Freemans Bay, Augkland 1011 New Zeeland	DO NOT SCALE         Drawn R. BAILEY           GHD Limited         Drafting A. BLOW           Conditions of Use.         Drafting A. BLOW           This document may only be used by         Approved P. FRE           GHD has agreed can use this document)         Date         10/2018	Designer A. BLOW Design Check C. GAMST E 8	Client WATE Project HUIA I Title EARTI RESEI	RCARE SERVICES LTD REPLACEMENT WATER TREATMENT PLA IWORKS CUT/FILL DEPTHS RVOIR SITE	ANT
0         FOR CONSENT           No         Revision         Note: * indicates signatures on original issue of drawing or last revision of drawing	RB Drawn	CG Job Manag	PF Projec er Directo	t Date		valti cai t	T 64 9 370 8000 F 64 9 370 8001 E aklmail@ghd.com W www.ghd.com	for the purpose for which it was prepared and must not be used by any other person or for any other purpose.	This Drawing must not be used for Construction unles signed as Approved	Original Size	g No: 51-3357505-C007 F	Rev: 1

Plot Date: 21 May 2019 - 1:25 PM

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C007.dwg

![](_page_62_Figure_0.jpeg)

Plot Date: 21 May 2019 - 1:30 PM

PM Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C008.dwg

			- EXISTING SURFACE	PROPERTY BOUND	EDGE OF WTP PER WORKS PLATFORM	RMANENT
DATUM RL. 123.00						
LEVEL DIFFERENCE	00	00.	00.	00	00	00
DESIGN SURFACE LEVEL	- 0 - 0	28.103 - 0	27.997 - 0	27.563 - 0	27.122 - 0	28.462 - 0
EXISTING GROUND LEVEL	127.89 - 1	28.10	28.00	127.56 - 1	1 - 1	128.46
CHAINAGE	00	00.0	00.0	0.00	000.	0.00
				CH182.351 RL130.639	- EDGE OF WTP PERMANEN	IT WORKS PLATFORM
DATUM RL. 123.00				CH182.351 RL130.639	- EDGE OF WTP PERMANEN	IT WORKS PLATFORM
DATUM RL. 123.00 LEVEL DIFFERENCE CUT - / FILL +	2.31 CONTINUES FROM ABOVE	196	129	1.03 CH182.351 RL130.639	- EDGE OF WTP PERMANEN	IT WORKS PLATFORM
DATUM RL. 123.00 LEVEL DIFFERENCE CUT - / FILL + DESIGN SURFACE LEVEL	131.817 - 2.31 CONTINUES FROM ABOVE	131.602	131.277 1.29	130.760 1.03 CH182.351 RL130.639	- EDGE OF WTP PERMANEN	11 WORKS PLATFORM
DATUM RL. 123.00 LEVEL DIFFERENCE CUT - / FILL + DESIGN SURFACE LEVEL EXISTING GROUND LEVEL	129.51 - 131.817 - 2.31 CONTINUES FROM ABOVE	129.64 131.602 1.96	129:99 131.277 1.29	129.73 130.760 1.03 CH182.351 CH182.351 RL130.639	- EDGE OF WTP PERMANEN	131.134 - 00.0 131.134 - 00.0

Image:	RG RG Drawn	CG CG Job Manager	PF PF Project Director	11/18 10/18 Date	0 2.5 5 7.5 10 12.5m SCALE 1:250 AT ORIGINAL SIZE
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Plot Date: 21 May 2019 - 1:31 PM

Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C009.dwg

![](_page_63_Figure_5.jpeg)

![](_page_63_Picture_6.jpeg)

![](_page_63_Figure_7.jpeg)

C008 SCALE 1 : 250

![](_page_63_Picture_9.jpeg)

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 Drawn R.GUEVARRA
 Designer A.BLOW

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 Design C.GAMST

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 P.FREE (Project Director)
 Date
 10/2018

 Scale
 1:250
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	Client Project	WATERCAR HUIA REPL	RE SERVICES LTD ACEMENT WATER TREATMEI	NT PLANT
	Title	WATER TRI SECTIONS,	EATMENT PLANT SHEET 1 OF 6	
t be unless	Original Size	Drawing No:	51-3357505-C009	Rev: 1

![](_page_64_Figure_0.jpeg)

![](_page_64_Figure_1.jpeg)

		I				
						0 2.5 5 7.5 10 12.5m
1	FOR CONSENT	RG	CG	PF	11/18	SCALE 1:250 AT ORIGINAL SIZE
0	FOR CONSENT	RG	CG	PF	10/18	
No	Revision Note: * indicates signatures on original issue of drawing or last revision of drawing	Drawn	Job Manager	Project Director	Date	

Plot Date: 21 May 2019 - 1:31 PM

Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C010.dwg

![](_page_64_Figure_6.jpeg)

SECTION B C008

SCALE 1 : 250

![](_page_64_Picture_9.jpeg)

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	K / / / / / / / / / / / / / / / / / / /
4-19	-4.01
125.500 -	125.500 -
129.69	129.51
140.00	150.00

	Project Title	HUIA REPLA	ACEMENT WATER TREATMEN	IT PLANT
		SECTIONS,	SHEET 2 OF 6	
t be unless	Original Size	Drawing No:	51-3357505-C010	Rev: 1

![](_page_65_Figure_0.jpeg)

![](_page_65_Figure_1.jpeg)

![](_page_65_Figure_2.jpeg)

1       FOR CONSENT       RG       CG       PF       11/18         0       FOR CONSENT       RG       CG       PF       10/18         No       Revision       Note: * indicates signatures on original issue of drawing or last revision of drawing       Drawn       Job Manager       Project Director       Date
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Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C011.dwg

![](_page_65_Picture_7.jpeg)

![](_page_65_Picture_8.jpeg)

![](_page_65_Picture_9.jpeg)

![](_page_65_Picture_10.jpeg)

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GHD has agreed can use this document)	Date 10/2018			SECTIONS, SHEET	3 UF 6	
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![](_page_66_Figure_0.jpeg)

1 0 No	FOR CONSENT         FOR CONSENT         FOR CONSENT         Revision       Note: * indicates signatures on original issue of drawing or last revision of drawing	RG RG Drawn	CG CG Job Manager	PF PF Project Director	11/18 10/18 Date	0 2.5 5 7.5 10 12.5m SCALE 1:250 AT ORIGINAL SIZE
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Plot Date: 21 May 2019 - 10:14 PM Plotted by:

Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C012.dwg

![](_page_66_Picture_5.jpeg)

	Client Project	WATERCAR HUIA REPL	RE SERVICES LTD ACEMENT WATER TREATME	NT PLANT
	Title	WATER TRI SECTIONS,	EATMENT PLANT SHEET 4 OF 6	
t be unless	Original Size	Drawing No:	51-3357505-C012	Rev: <b>1</b>

![](_page_67_Figure_0.jpeg)

![](_page_67_Figure_1.jpeg)

![](_page_67_Figure_2.jpeg)

1	FOR CONSENT	RG	CG	PF	11/18	0 2.5 5 7.5 10 12.5m
0	FOR CONSENT	RG	CG	PF	10/18	
No	Revision Note: * indicates signatures on original issue of drawing or last revision of drawing	Drawn	Job Manager	Project Director	Date	

Plot Date: 21 May 2019 - 10:17 PM

Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C013.dwg

![](_page_67_Picture_7.jpeg)

![](_page_67_Picture_8.jpeg)

	Client Project	WATERCAR HUIA REPL	RE SERVICES LTD ACEMENT WATER TREATME	NT PLANT
	Title	WATER TRI SECTIONS,	EATMENT PLANT SHEET 5 OF 6	
t be unless	Original Size	Drawing No:	51-3357505-C013	Rev: 1

![](_page_68_Figure_0.jpeg)

1 0 No
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Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C014.dwg

SECTION

SCALE 1 : 250

C008

![](_page_68_Picture_6.jpeg)

	Client Project	WATERCAR HUIA REPL	RE SERVICES LTD ACEMENT WATER TREATME	NT PLANT
	Title	WATER TRESECTIONS,	EATMENT PLANT SHEET 6 OF 6	
t be unless	Original Size	Drawing No:	51-3357505-C014	Rev: <b>1</b>

![](_page_69_Picture_0.jpeg)

0       FOR CONSENT       RG       CG       PF       10/18         No       Revision       Note: * indicates signatures on original issue of drawing or last revision of drawing       Drawn       Job Manager       Project Director       Date	0 No	Wat	10 15 20 25m	0 5 10 15 20 SCALE 1:500 AT ORIGINAL SIZE	10/18 Date	PF Project Director	CG Job Manager	RG	FOR CONSENT         Revision       Note: * indicates signatures on original issue of drawing or last revision of drawing	0 No
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Plot Date: 21 May 2019 - 1:25 PM

PM Plotted by: Andrew Blow

Cad File No: G:\51\3357505\CADD\Drawings\51-3357505-C015.dwg

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![](_page_70_Picture_0.jpeg)

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Plot Date: 21 May 2019 - 1:25 PM

Plotted by: Andrew Blow

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		DO NOT SCALE	Drawn R. GUEVARRA	Designer A.BLOW	Client	WATERCARE SERVICES LTD
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			Scale 1:250	This Drawing must not be used for Construction unless signed as Approved	Original Siz	Drawing No: 51-3357505-C016 Rev: 1

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Revision	Author	Reviewer		Approved for Issue		
		Name	Signature	Name	Signature	Date
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